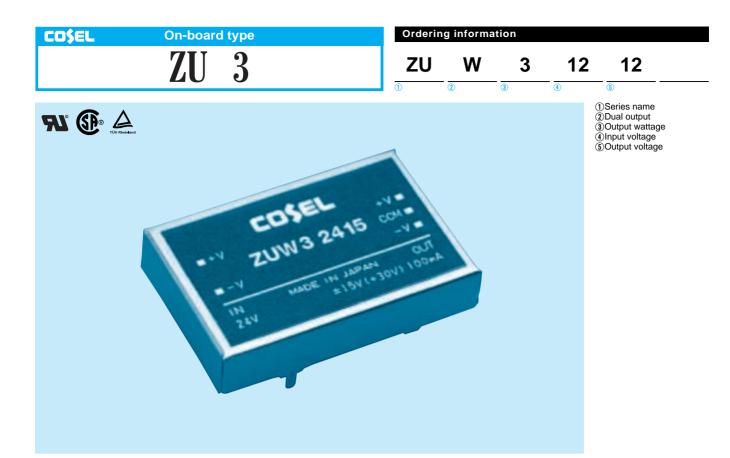
Ordering information **On-board type** COSEL ZU 1 5 1R5 12 12 ZU W 4 1 2 3 5 Series name Dual output Output wattage (4)Input voltage 5 Output voltage ZUW IR5 4B15 COM

MODEL		ZUW1R50512	ZUW1R50515	ZUW1R51212	ZUW1R51215	ZUW1R52412	ZUW1R52415	ZUW1R54812	ZUW1R54815
MAX OUTPUT WATTAGE[W]		1.56	1.50	1.56	1.50	1.56	1.50	1.56	1.50
	VOLTAGE[V]	±12 or +24	±15 or +30						
DC OUTPUT	CURRENT[A]	0.065	0.050	0.065	0.050	0.065	0.050	0.065	0.050

	MODEL	ZUW1R50512	ZUW1R50515	ZUW1R51212	ZUW1R51215	ZUW1R52412	ZUW1R52415	ZUW1R54812	ZUW1R548
	VOLTAGE[V]	DC4.5 - 9		DC9 - 18		DC18 - 36		DC36 - 72	
INPUT	CURRENT[A] *1	0.466typ	0.448typ	0.183typ	0.176typ	0.092typ	0.088typ	0.046typ	0.044typ
-	EFFICIENCY[%] *1	67typ	67typ	71typ	71typ	71typ	71typ	71typ	71typ
	VOLTAGE[V]	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+3
	CURRENT[A]	0.065	0.050	0.065	0.050	0.065	0.050	0.065	0.050
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max
OUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max
	TEMPERATURE REGULATION[mV] -20 to +55°C	150max	180max	150max	180max	150max	180max	150max	180max
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max
	START-UP TIME[ms]	20max (Mini	mum input, lo	=100%)					
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Fixed							
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 18
PROTECTION CIRCUIT	OVERCURRENT PROTECTION	Works over	105% of rating	g and recover	rs automatica	ly			
	INPUT-OUTPUT	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0 M\Omega$ min (20	±15℃)		
ISOLATION	INPUT-CASE	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0M_{\mathbf{\Omega}}$ min (20	±15℃)		
	OUTPUT-CASE	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0 M\Omega$ min (20	±15℃)		
	OPERATING TEMP.,HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%RH	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	,000m (10,000)feet) max
ENVIRONMENT	STORAGE TEMP.,HUMID.AND ALTITUDE	-40 to +85℃	, 20 - 95%RH	I (Non conde	nsing), 9,000r	n (30,000feet) max		
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	tes each alon	g X, Y and Z	axis	
	IMPACT	490.3m/s ² (5	0G), 11ms, o	nce each X, `	Y and Z axis				
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.950	Complies wit	h IEC60950			
OTHERS	CASE SIZE/WEIGHT	27.5×7×18	mm (W×H×	D) / 10g max					
	COOLING METHOD	Convection							

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output.

The output specification is at $\pm 12V$ and $\pm 15V$. Series/Parallel operation with other model is not possible. *



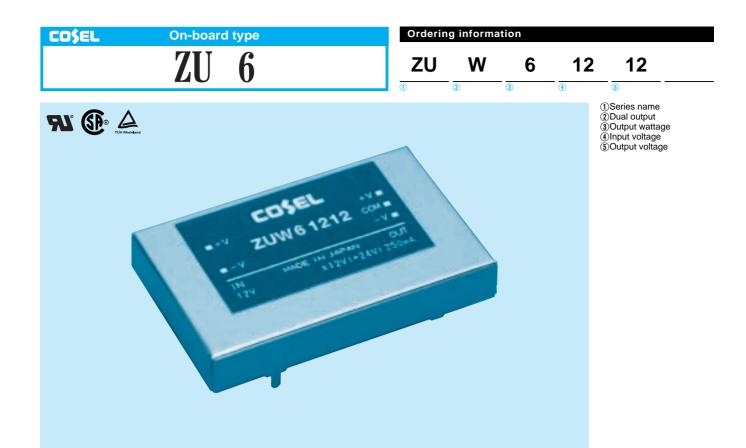
MODEL		ZUW30512	ZUW30515	ZUW31212	ZUW31215	ZUW32412	ZUW32415	ZUW34812	ZUW34815
MAX OUTPUT WATTAGE[W]		3.12	3.00	3.12	3.00	3.12	3.00	3.12	3.00
DC OUTPUT	VOLTAGE[V]	±12 or +24	±15 or +30						
	CURRENT[A]	0.13	0.10	0.13	0.10	0.13	0.10	0.13	0.10

	MODEL	ZUW30512	ZUW30515	ZUW31212	ZUW31215	ZUW32412	ZUW32415	ZUW34812	ZUW34815
	VOLTAGE[V]	DC4.5 - 9		DC9 - 18		DC18 - 36		DC36 - 72	
INPUT		0.891typ	0.857typ	0.351typ	0.338typ	0.176typ	0.169typ	0.087typ	0.083typ
	EFFICIENCY[%] *1	70typ	70typ	74typ	74typ	74typ	74typ	75typ	75typ
	VOLTAGE[V]	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)
	CURRENT[A]	0.13	0.10	0.13	0.10	0.13	0.10	0.13	0.10
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max
OUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max
	TEMPERATURE REGULATION[mV] -20 to +55°C	150max	180max	150max	180max	150max	180max	150max	180max
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max
	START-UP TIME[ms]	20max (Mini	mum input, Ic	e=100%)					
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Fixed							
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.7
PROTECTION	OVERCURRENT PROTECTION	Works over	105% of ratin	g and recove	rs automatica	lly			
	INPUT-OUTPUT	AC500V 1m	nute, Cutoff o	current = 10m	A, DC500V 5	$0M\Omega$ min (20	(±15℃		
ISOLATION	INPUT-CASE	AC500V 1m	nute, Cutoff o	current = 10m	A, DC500V 5	$0M\Omega$ min (20	(±15℃)		
	OUTPUT-CASE	AC500V 1m	nute, Cutoff o	current = 10m	A, DC500V 5	$0M\Omega$ min (20	(±15℃		
	OPERATING TEMP., HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%RH	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	,000m (10,000)feet) max
	STORAGE TEMP., HUMID.AND ALTITUDE	-40 to +85℃	, 20 - 95%R⊦	I (Non conde	nsing), 9,000	n (30,000feet) max		
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	tes each alor	ig X, Y and Z	axis	
	IMPACT	490.3m/s ² (5	0G), 11ms, o	nce each X,	Y and Z axis				
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.950	Complies with	h IEC60950			
OTHERS	CASE SIZE/WEIGHT	35×7×23m	m (W×H×D) / 16g max					
	COOLING METHOD	Convection							

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output. *

The output specification is at $\pm 12V$ and $\pm 15V$. Series/Parallel operation with other model is not possible. *

ZU/Z



MODEL		ZUW60512	ZUW60515	ZUW61212	ZUW61215	ZUW62412	ZUW62415	ZUW64812	ZUW64815
MAX OUTPUT WATTAGE[W]		6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00
DC OUTPUT	VOLTAGE[V]	±12 or +24	±15 or +30						
DC OUTPUT	CURRENT[A]	0.25	0.20	0.25	0.20	0.25	0.20	0.25	0.20

	MODEL	ZUW60512	ZUW60515	ZUW61212	ZUW61215	ZUW62412	ZUW62415	ZUW64812	ZUW64815
	VOLTAGE[V]	DC4.5 - 9		DC9 - 18		DC18 - 36		DC36 - 72	
INPUT		1.60typ	1.60typ	0.65typ	0.65typ	0.33typ	0.33typ	0.17typ	0.17typ
	EFFICIENCY[%] *1	75typ	75typ	77typ	77typ	77typ	77typ	77typ	77typ
	VOLTAGE[V]	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)
	CURRENT[A]	0.25	0.20	0.25	0.20	0.25	0.20	0.25	0.20
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max
DUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max
	TEMPERATURE REGULATION[mV] -20 to +55°C	150max	180max	150max	180max	150max	180max	150max	180max
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max
	START-UP TIME[ms]	20max (Mini	mum input, Ic	e=100%)					
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Fixed							
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75
ROTECTION	OVERCURRENT PROTECTION	Works over	105% of ratin	g and recove	rs automatica	lly			
	INPUT-OUTPUT	AC500V 1mi	inute, Cutoff of	current = 10m	A, DC500V 5	$0 M\Omega$ min (20)±15℃)		
SOLATION	INPUT-CASE	AC500V 1mi	inute, Cutoff of	current = 10m	A, DC500V 5	$0 M_{\Omega}$ min (20)±15℃)		
	OUTPUT-CASE	AC500V 1mi	inute, Cutoff of	current = 10m	A, DC500V 5	$0 M\Omega$ min (20)±15℃)		
	OPERATING TEMP.,HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%RH	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	000m (10,000	Ofeet) max
	STORAGE TEMP.,HUMID.AND ALTITUDE	-40 to +85℃	, 20 - 95%RH	I (Non conde	nsing), 9,000i	m (30,000feet) max		
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	ites each alor	ig X, Y and Z	axis	
	IMPACT	490.3m/s² (5	0G), 11ms, o	nce each X,	Y and Z axis				
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.950	Complies with	th IEC60950			
OTHERS	CASE SIZE/WEIGHT	44.5×7×28	mm (W×H×	D) / 25g max					
UTERS	COOLING METHOD	Convection							

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output. *

The output specification is at $\pm 12V$ and $\pm 15V$. Series/Parallel operation with other model is not possible. *

ZU/Z



Series name
 Dual output
 Output wattage
 Input voltage
 Output voltage



MODEL		ZUW100512	ZUW100515	ZUW101212	ZUW101215	ZUW102412	ZUW102415	ZUW104812	ZUW104815
MAX OUTPUT WATTAGE[W]		8.4	9.0	10.8	10.5	10.8	10.5	10.8	10.5
DC OUTPUT	VOLTAGE[V]	±12 or +24	±15 or +30						
DC OUIPUI	CURRENT[A]	0.35	0.30	0.45	0.35	0.45	0.35	0.45	0.35

	MODEL	ZUW100512	ZUW100515	7UW101212	ZUW101215	7UW102412	ZUW102415	ZUW104812	ZUW10481	
	VOLTAGE[V]	DC4.5 - 9	2011100010	DC9 - 18	2011101210	DC18 - 36	2011102110	DC36 - 72	201110101	
INPUT	CURRENT[A] *1	2.24typ	2.40typ	1.12typ	1.09typ	0.56typ	0.55typ	0.28typ	0.28typ	
	EFFICIENCY[%] *1	75typ	75typ	81typ	81typ	81typ	81typ	81typ	81typ	
	VOLTAGE[V]	$\pm 12 (+24)$	±15 (+30)	±12 (+24)	$\pm 15 (+30)$	±12 (+24)	$\pm 15 (+30)$	±12 (+24)	±15 (+30	
	CURRENT[A]	0.35	0.30	0.45	0.35	0.45	0.35	0.45	0.35	
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max	
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max	
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max	
OUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max	
	TEMPERATURE REGULATION[mV] -20 to +55℃	150max	180max	150max	180max	150max	180max	150max	180max	
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max	
	START-UP TIME[ms]	20max (Mini	mum input, Ic	=100%)						
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Fixed								
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.	
PROTECTION CIRCUIT	OVERCURRENT PROTECTION	Works over	105% of ratin	g and recover	rs automatica	lly				
	INPUT-OUTPUT	AC500V 1mi	nute, Cutoff o	current = 10m	A, DC500V 5	$0 M\Omega$ min (20	±15℃)			
ISOLATION	INPUT-CASE	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0 M_{\Omega}$ min (20	±15℃)			
	OUTPUT-CASE	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0M\Omega$ min (20	±15℃)			
	OPERATING TEMP.,HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%RH	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	000m (10,000)feet) max	
ENVIRONMENT	STORAGE TEMP.,HUMID.AND ALTITUDE	-40 to +85℃	, 20 - 95%RH	I (Non conde	nsing), 9,000r	n (30,000feet) max			
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	tes each alon	g X, Y and Z	axis		
	IMPACT	490.3m/s² (5	0G), 11ms, o	nce each X, `	Y and Z axis					
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.950	Complies wit	h IEC60950				
OTHERS	CASE SIZE/WEIGHT	45 X 7 X 35m	m (WXHXD) / 40g max						
	COOLING METHOD	Convection								

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output.
* The output specification is at ±12V and ±15V.
* Series/Parallel operation with other model is not possible.

On-board type Ordering information COSEL ZU 15 12 ZU 15 12 W 4 1 2 3 5

Series name
 Dual output
 Output wattage
 Input voltage
 Output voltage



MODEL		ZUW150512	ZUW150515	ZUW151212	ZUW151215	ZUW152412	ZUW152415	ZUW154812	ZUW154815
MAX OUTPUT WATTAGE[W]		14.4	15.0	15.6	15.0	15.6	15.0	15.6	15.0
		±12 or +24	±15 or +30						
DC 001P01	CURRENT[A]	0.6	0.5	0.65	0.5	0.65	0.5	0.65	0.5

	MODEL	ZUW150512	ZUW150515	ZUW151212	ZUW151215	ZUW152412	ZUW152415	ZUW154812	ZUW154815
	VOLTAGE[V]	DC4.5 - 9		DC9 - 18		DC18 - 36		DC36 - 75	1
INPUT	CURRENT[A] *1	3.56typ	3.70typ	1.57typ	1.51typ	0.78typ	0.75typ	0.39typ	0.38typ
	EFFICIENCY[%] *1	81typ	81typ	83typ	83typ	83typ	83typ	83typ	83typ
	VOLTAGE[V]	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)
	CURRENT[A]	0.60	0.50	0.65	0.50	0.65	0.50	0.65	0.50
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max
OUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max
	TEMPERATURE REGULATION[mV] 0 to +55°C	150max	180max	150max	180max	150max	180max	150max	180max
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max
	START-UP TIME[ms]	100max (Mir	nimum input, l	lo=100%)					
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Internally fixe	ed (TRM pin o	open),±5% a	djustable by e	external VR			
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.7
	OVERCURRENT PROTECTION	Works over	105% of rating	g and recover	rs automatical	lly			
PROTECTION CIRCUIT	OVERVOLTAGE PROTECTION	Works at 11	5 - 140% of ra	ating (Total of	f +V and -V)				
	REMOTE ON/OFF	Between RC a	nd -side of inpu	ut:short - 1.2V	· · · output ON	l, 2.4V - 5.5V(o	ropen) · · · o	utput OFF, Com	npatible to TT
	INPUT-OUTPUT	AC500V 1mi	nute, Cutoff o	current = 10m	A, DC500V 5	$0M_\Omega$ min (20	±15℃)		
ISOLATION	INPUT-CASE	AC500V 1mi	nute, Cutoff o	current = 10m	A, DC500V 5	$0M_\Omega$ min (20	±15℃)		
	OUTPUT-CASE	AC500V 1mi	nute, Cutoff o	current = 10m	A, DC500V 5	$0 M\Omega$ min (20	±15℃)		
	OPERATING TEMP.,HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%R⊦	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	000m (10,000	Ofeet) max
ENVIRONMENT	STORAGE TEMP.,HUMID.AND ALTITUDE	-40 to +85℃	, 20 - 95%R⊦	I (Non conde	nsing), 9,000r	n (30,000feet) max		
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	tes each alon	g X, Y and Z	axis	
	IMPACT	490.3m/s ² (5	0G), 11ms, o	nce each X, `	Y and Z axis				
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.234	Complies wit	h IEC60950			
OTHERS	CASE SIZE/WEIGHT	45×8.5×50	mm (W×H×	D) / 55g max					
UTERS	COOLING METHOD	Convection							

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output. *

The output specification is at $\pm 12V$ and $\pm 15V$. Series/Parallel operation with other model is not possible.

*



MODEL		ZUW250512	ZUW250515	ZUW251212	ZUW251215	ZUW252412	ZUW252415	ZUW254812	ZUW254815
MAX OUTPUT WATTAGE[W]		20.2	20.1	25.2	25.5	25.2	25.5	25.2	25.5
	VOLTAGE[V]	±12 or +24	±15 or +30						
DC OUTPUT	CURRENT[A]	0.84	0.67	1.05	0.85	1.05	0.85	1.05	0.85

SPECIF	ICATIONS				Output p	oins can be cor	nnected in serie	es to make a 2	4V/30V output
	MODEL	ZUW250512	ZUW250515	ZUW251212	ZUW251215	ZUW252412	ZUW252415	ZUW254812	ZUW254815
	VOLTAGE[V]	DC4.5 - 9		DC9 - 18		DC18 - 36		DC36 - 75	
INPUT	CURRENT[A] *1	4.92typ	4.90typ	2.47typ	2.50typ	1.23typ	1.25typ	0.62typ	0.63typ
	EFFICIENCY[%] *1	82typ	82typ	85typ	85typ	85typ	85typ	85typ	85typ
	VOLTAGE[V]	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)	±12 (+24)	±15 (+30)
	CURRENT[A]	0.84	0.67	1.05	0.85	1.05	0.85	1.05	0.85
	LINE REGULATION[mV]	60max	75max	60max	75max	60max	75max	60max	75max
	LOAD REGULATION[mV]	600max	750max	600max	750max	600max	750max	600max	750max
	RIPPLE[mVp-p] *2	120max	120max	120max	120max	120max	120max	120max	120max
OUTPUT	RIPPLE NOISE[mVp-p] *2	150max	150max	150max	150max	150max	150max	150max	150max
	TEMPERATURE REGULATION[mV] 0 to +55 $\ensuremath{\mathbb{C}}$	150max	180max	150max	180max	150max	180max	150max	180max
	DRIFT[mV] *3	50max	60max	50max	60max	50max	60max	50max	60max
	START-UP TIME[ms]	100max (Mir	nimum input, I	lo=100%)					
	OUTPUT VOLTAGE ADJUSTMENT RANGE[V]	Internally fixe	ed (TRM pin o	open), ±5% a	adjustable by	external VR			
	OUTPUT VOLTAGE SETTING[V]	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75	11.40 - 12.60	14.25 - 15.75
PROTECTION	OVERCURRENT PROTECTION	Works over	105% of rating	g and recove	rs automatica	lly			
CIRCUIT	OVERVOLTAGE PROTECTION	Works at 11	5 - 140% of ra	ating (Total of	f +V and -V)				
	REMOTE ON/OFF	Between RC a	ind -side of inpu	ut:short - 1.2V	 • • • output ON 	l, 2.4V - 5.5V(o	r open) · · · o	utput OFF, Con	npatible to TTL
	INPUT-OUTPUT	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0M_{\Omega}$ min (20	(<u>+</u> 15℃)		
ISOLATION	INPUT-CASE	AC500V 1mi	nute, Cutoff c	current = 10m	A, DC500V 5	$0M_{\Omega}$ min (20	(±15℃)		
	OUTPUT-CASE					$0M\Omega$ min (20	,		
	OPERATING TEMP., HUMID.AND ALTITUDE	-20 to +71℃	, 20 - 95%RH	I (Non conde	nsing) (Refer	to DERATING	G CURVE), 3,	000m (10,000	Ofeet) max
ENVIRONMENT	STORAGE TEMP.,HUMID.AND ALTITUDE	-		•	U,	m (30,000feet			
	VIBRATION	10 - 55Hz, 9	8.0m/s² (10G), 3minutes p	eriod, 60minu	ites each alor	ig X, Y and Z	axis	
	IMPACT		0G), 11ms, o						
SAFETY	AGENCY APPROVALS	UL1950, EN	60950, CSA (C22.2 No.234	Complies with	th IEC60950			
OTHERS	CASE SIZE/WEIGHT	65×8.5×50	mm (W×H×	D) / 65g max					
	COOLING METHOD	Convection							

*1 Rated input 5V, 12V, 24V or 48V DC, Io=100%.
*2 Measured by 20MHz oscilloscope.
*3 The drift is a change at 25°C of ambient temperature and 30 minutes - 8 hours after the input voltage applied at rated input/output. *

The output specification is at $\pm 12V$ and $\pm 15V$. Series/Parallel operation with other model is not possible. *

ZU/

F-94

F-94

F-94

Instruction Manual COSEL

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3 Wiring to Input/Output Pin	F-9 4
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ZU15 · ZU25

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8	So	Idering	F-102
9	Inp	out/Output Pin	F-102
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ZU/ZT

COSEL

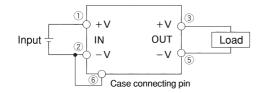
On-board type Instruction Manual

ZU1R5 · ZU3 · ZU6 · ZU10

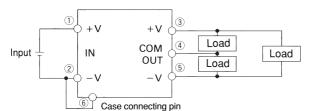
Pin Connection

	1	
No.	Pin connection	Function
1	+DC INPUT	+Side of input voltage
2	-DC INPUT	-Side of input voltage
3	+DC OUTPUT	+Side of output voltage
4	COMMON	GND of output voltage (Only applicable for Dual output)
5	-DC OUTPUT	-Side of output voltage
6	Case connecting pin	If connected to -side of input, the case potential can be fixed and the value of radiation noise can be reduced.

Single Output



Dual(±)Output



•connecting pin

ZU/ZI

Case connecting pin is available. By connecting this pin to -side of input, the radiation noise from main body can be reduced.

2 Function

2.1 Input voltage

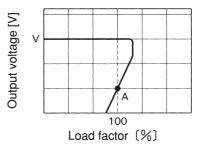
■If the wrong input is applied, the unit will not operate properly and/or may be damaged.

2.2 Overcurrent protection

Overcurrent protection circuit is built-in and comes into effect at over 105% of the rated current.

Overcurrent protection prevents the unit from short circuit and over current condition of less than 20 sec. The unit automatically recovers when the fault condition is cleared.

The power supply which has a current foldback characteristics may not start up when connected to nonlinear load such as lamp, motor or constant current load. See the characteristics below.



-: Load characteristics of power supply.

-----: Characteristics of load (lamp, motor, constant current load, etc.). Note: In case of nonlinear load, the output is locked out at A point.

Fig.2.1 Current foldback characteristics

2.3 Isolation

For a receiving inspection, such as Hi-Pot test, gradually increase (decrease) the voltage for the start (shut down). Avoid using Hi-Pot tester with the timer because it may generate voltage a few times higher than the applied voltage, at ON/OFF of a timer.

3 Wiring to Input/ **Output Pin**

- Input filter is built-in. A capacitor Ci, if installed near the input terminal, will lower the input conducted noise from converter due to the formation of the π type filter.
- When the distance from the DC line to the unit is greatly extended, it makes the input feedback noise much higher and the input voltage several times higher than the normal level when turned ON. If this happens, the output power also becomes unstable. In order to prevent the unit form failing in this way; please connect Ci to the input terminal. In addition, when the filter with "L" is used, please Ci to the input terminal.

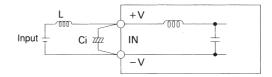


Fig.3.1 Connecting method of capacitor at input terminal

Capacity of external capacitor at input terminal: Ci [µF]

	•	•		
Model	ZUS1R5	ZUS3	ZUS6	ZUS10
Input voltage(V)	ZUW1R5	ZUW3	ZUW6	ZUW10
3, 5	100	220	470	470
12	47	100	220	220
24	33	47	100	100
48	10	22	47	47



ZU1R5 · ZU3 · ZU6 · ZU10

To lower the output ripple voltage further, install an external capacitor Co at output terminal as shown below.

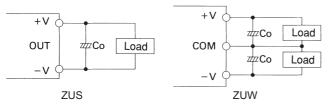


Fig.3.2 Connecting method of external capacitor at output terminal

Capacity of external capacitor at output terminal: Co [µF]

Model	ZUS1R5	ZUS3	ZUS6	ZUS10
Output voltage(V)	ZUW1R5	ZUW3	ZUW6	ZUW10
3, 5	100	220	220	220
12	100	100	100	100
15	100	100	100	100

When the distance between load and DC output is long, please install capacitor at load as shown below

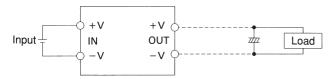


Fig.3.3 Connection method of capacitor at load

Reverse input voltage protection

Avoid the reverse polarity input voltage. It will damage the power supply.

It is possible to protect the unit from the reverse input voltage by installing an external diode as shown in Fig.3.4.

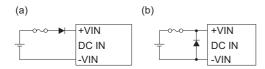


Fig.3.4 Reverse input voltage protection

4 Series Operation and **Parallel Operation**

4.1 Series operation

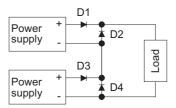
ZUS1R5/ZUW1R5 · ZUS3/ZUW3 ·

ZUS6/ZUW6

Series operation is available by connecting the outputs of two or more power supplies, as shown below. Output currents in series connection should be lower than the lowest rated current in each unit.

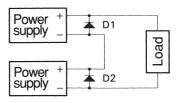
But at series operation with same output voltage, diode is not required to attach even if at (a).

(a) When the output voltage is less than 5V.



D1 - D4: Please use Schottky Barrier Diode.

(b) When the output voltage is more than 12V.



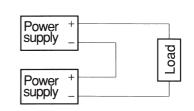
ZU/ZT

D1 · D2: Please use Schottky Barrier Diode.

ZUS10/ZUW10

(c)

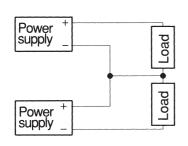
Series operation is available by connecting the outputs of two or more power supplies as shown below. Output currents in series connection should be lower than the lowest rated current in each unit.





ZU1R5 · ZU3 · ZU6 · ZU10

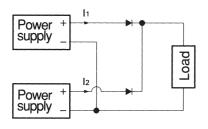
(d)



4.2 Parallel redundancy operation

Parallel redundancy operation is available by connecting the units as shown below.

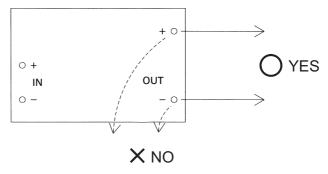




5 Assembling and Installation Method

5.1 Installation method

- The unit can be mounted in any direction. Position them with proper intervals to allow enough air ventilation. Ambient temperature around each power supply should not exceed the temperature range shown in derating curve.
- Avoid placing the DC input line pattern lay out underneath the unit because it will increase the line conducted noise. Make sure to leave an ample distance between the line pattern lay out and the unit. Also, avoid placing the DC output line pattern underneath the unit because it may increase the output noise. Lay out the pattern away from the unit.

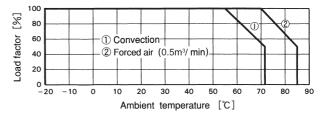




5.2 Derating

■By derating the output current, it is possible to operate the unit from -20°C to +71°C (-20°C to +85°C at forced air cooling).

When unit mounted any way other than in drawings below, it is required to consider ventilated environments by forced air cooling or temperature/load derating. For details, please consult our sales or engineering department.



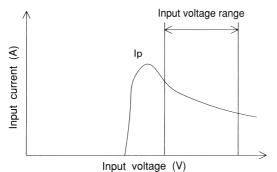
On-board type

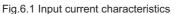
Instruction Manual

6 Input Voltage/ Current Range

COSEL

- When a non-regulated source is used as a front end, make sure that the voltage fluctuation together with the ripple voltage will not exceed the input voltage range.
- Select the converter that is able to handle the start-up current (Ip).





7 Cleaning

Cleaning is possible by below listed conditions.

Cleaning method				
No.	Classification	Cleaning agents		
1	Water type		-100S(ARAKAWA	
2	water type	Clean Throug	h 750H(KAO Cor	poration)
3	Solvent type	IPA		
4	Solvent type	Asahiklin AK-	-225AES(ASAHI (GLASS CO.)
No.	Cleaning method		Liquid Temp.	Period
1	Varnishing or Ultra		Less than	Within 5
2	sonic wave		60°C	minutes
3	Varnishing,Ultra sonic wave, Vapor			Within 2
4	wave, Vap	or		minutes

- During cleaning to drying (the condition that cleaning liquid is soaked into the ink of name plate), do not touch on the surface of name plate.
- ■After cleaning, dry them enough.

8 Soldering

- ■Flow soldering : 260°C less than 15 seconds.
- ■Soldering iron : 450°C less than 5 seconds.

ZU1R5 · ZU3 · ZU6 · ZU10

9 Input/Output Pin

- When too much stress is applied on the input/output pins of the unit, the internal connection may be weakened. As below Fig. 9.1, avoid applying stress of more than 19.6N (2kgf) on the pins horizontally and more than 39.2N (4kgf) vertically.
- The input/output pins are soldered on PCB internally, therefore, do not pull or bend them with abnormal forces.
- When additional stress is expected to be put on the input/output pins because of vibration or impacts, fix the unit on PCB (using silicone rubber or fixing fittings) to reduce the stress onto the input/output pins.

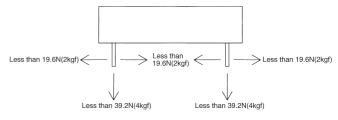
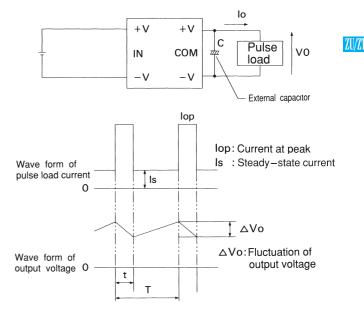


Fig.9.1 Stress onto the pins

10 Peak Current (Pulse Load)

It is possible to supply the pulse current for the pulse load by connecting the capacitor externally at the output side.





The average current lav of output is shown in below formula.

$$lav = ls + \frac{(lop - ls)t}{T}$$

The required electrolytic capacitor C is found by below formula.

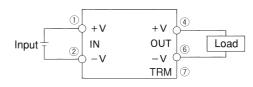
$$C = \frac{(lop - lav) t}{\Delta Vo}$$

ZU15 · ZU25

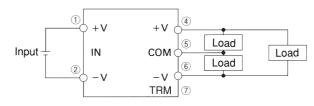
1 Pin Connection

No.	Pin connection	Function
1	+DC INPUT	+Side of input voltage
2	-DC INPUT	-Side of input voltage
3	RC	Remote ON/OFF
4	+DC OUTPUT	+Side of output voltage
5	COMMON	GND of output voltage (Only applicable for Dual output)
6	-DC OUTPUT	-Side of output voltage
Ø	TRM	Adjustment voltage range

•Single Output



Dual (±) Output



2 Function

2.1 Input voltage

If the wrong input is applied, the unit will not operate properly and/or may be damaged.

2.2 Overcurrent protection

Overcurrent protection circuit is built-in and comes into effect at over 105% of the rated current.

Overcurrent protection prevents the unit from short circuit and over current condition of less than 20 sec.

The unit automatically recovers when the fault condition is cleared.





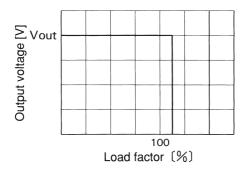


Fig.2.1 Overcurrent protection characteristics

2.3 Overvoltage protection

Single Output

COSEL

 The overvoltage protection circuit is built-in and comes into effect at 115 - 140% of the rated voltage. The DC input voltage should be shut down if overvoltage protection is in operation. The minimum interval of DC recycling for recovery 2 to 3 minutes (*).
 * The recovery time depends on input voltage.

Multiple Output

- ■By detecting overvoltage condition between +V and -V, overvoltage protection circuit comes into effect at 115 140% of the rated voltage.The DC input voltage should be shut down if overvoltage protection is in operation. The minimum interval of DC recycling for recovery 2 to 3 minutes (★).
- ★ The recovery time depends on input voltage.

Remarks:

Please note that unit's internal components may be damaged if excessive voltage (over rated voltage) is applied to output terminal of power supply. This could happen when the customer tests the overvoltage performance of the unit.

2.4 Adjustable voltage range

- The output voltage is adjustable by external potentiometer.
- When the output voltage adjustment is not used, open the TRM pin.
- The over voltage protection circuit comes into effect when the output voltage is set too high.
- Output voltage is increased by turning potentiometer clockwise and is decreased by turning potentiometer counterclockwise.
- ■The wiring to the potentiometer should be as short as possible and connected to the remote sensing pins (+S and -S).
- The temperature coefficient varies depending on the type of resistor and potentiometer.

It is recommended that the following types be used.

Resistor.....Metal film type. coefficient of less than ±300ppm/°C Potentiometer..Cermet type, coefficient of less than ±100ppm/°C

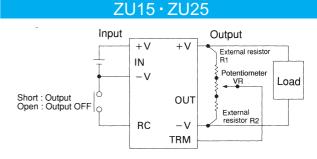


Fig.2.2 Connection devices outside the power supply

Table 2.1 Devices outside the power supply (Adjustable ±5%)	Table 2.1 Devices	outside	the power	supply	(Adjustable	±5%)
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	No.	Output	The constant value of devices outside the power supply (Unit: Ω)		
INO.	voltage	VR	R1	R2	
	1	3V	1K	470	150
	2	5V	1K	100	270
	3	12V	5K	270	2.7K
	4	±12V	5K	10K	3.9K
	5	±15V	5K	10K	2.7K

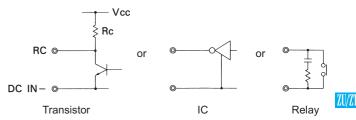
2.5 Remote ON/OFF

The ground terminal of remote ON/OFF circuit is connected with -V input terminal.

Between RC and -V input: Output voltage is ON at "Low" level or short circuit (0 - 1.2V)

Between RC and -V input: Output voltage is OFF at "High" level or open circuit (2.4 - 5.5V)

(Connection example)



When RC terminal is "Low" level, fan out current is 1mA typ. When Vcc is applied, use $5V \le Vcc \le 24V$. When remote ON/OFF function is not used, please short between RC and -V input.

2.6 Isolation

■For a receiving inspection, such as Hi-Pot test, gradually increase (decrease) the voltage for the start (shut down). Avoid using Hi-Pot tester with the timer because it may generate voltage a few times higher than the applied voltage, at ON/OFF of a timer.

3 Wiring to Input/ **Output Pin**

COSEL

- The input filter is built-in. A capacitor (Ci),if installed near the input terminal, will lower the input conducted noise from converter due to the formation of the π type filter.
- When the distance from the DC line to the unit is greatly extended, it makes the input feedback noise much higher and the input voltage several times higher than the normal level when turned ON. If this happens, the output power also becomes unstable. In order to prevent the unit form failing in this way; please connect Ci to the input terminal. In addition, when the filter with "L" is used, please connect Ci to the input terminal.

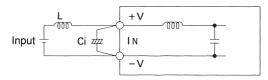


Fig.3.1 Connection method of capacitor at input terminal

Capacity of external capacitor at input terminal: Ci [µF]

Model	ZUS15	ZUS25
Input voltage (V)	ZUW15	ZUW25
3, 5	330	470
12	150	220
24	68	100
48	33	47

To decrease the ripple voltage further, install an external capacitor Co at output terminal as shown below.

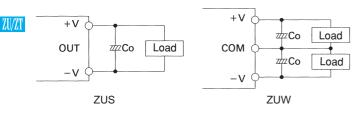


Fig.3.2 Connecting method of external capacitor at output terminal

Capacity of external capacitor at output terminal: Co [µF]

Model	ZUS15	ZUS25
Output voltage(V)	ZUW15	ZUW25
3, 5	220	220
12	100	100
15	100	100

When the distance between load and DC output is long, please install capacitor at load as below.

ZU15 · ZU25

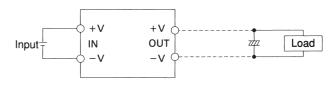


Fig.3.3 Connection method of capacitor at load

Reverse input voltage protection

Avoid the reverse polarity input voltage. It will damage the power supply.

It is possible to protect the unit from the reverse input voltage by installing an external diode as shown in Fig.3.4.

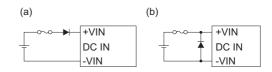


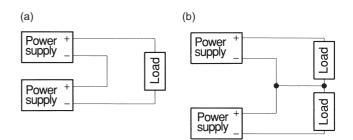
Fig.3.4 Reverse input voltage protection

4 Series Operation and **Parallel** Operation

4.1 Series operation

Series operation is available by connecting the outputs of two or more power supplies, as shown below.

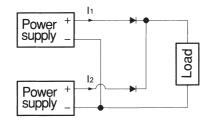
Output currents in series connection should be lower than the lowest rated current in each unit.



4.2 Parallel redundancy operation

- Parallel redundancy operation is available by connecting the units as shown below.
- ■Values of I1 and I2 become unbalanced by a slight different of the output voltage. Make sure that the output voltage of units is of equal value and the output current from each power supply does not exceed the rated current.





Use external potentiometer is recommended which can adjust the output voltage.

5 Assembling and Installation Method

5.1 Installation method

COSEL

- The unit can be mounted in any direction. Position them with proper intervals to allow enough air ventilation. Ambient temperature around each power supply should not exceed the temperature range shown in derating curve.
- Avoid placing the DC input line pattern lay out underneath the unit because it will increase the line conducted noise. Make sure to leave an ample distance between the line pattern lay out and the unit. Also, avoid placing the DC output line pattern underneath the unit because it may increase the output noise. Lay out the pattern away from the unit.

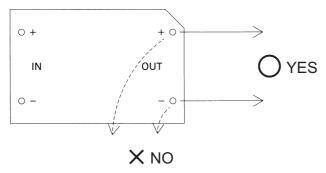


Fig.5.1 Pattern wiring

5.2 Derating

- ■By derating the output current, it is possible to operate the unit from -20°C to +71°C (-20°C to +85°C at forced air cooling).
- When unit mounted any way other than in drawings below, it is required to consider ventilated environments by forced air cooling or temperature/load derating. For details, please consult our sales or engineering departments.

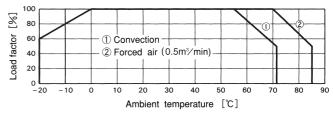


Fig.5.2 Derating curve

ZU15 · ZU25

COSEL

The temperature increase of case surface at full load is shown by below table as referenced data.

Temperature increase on surface of case (ZU series) (Unit: deg)

Input Voltage	Output Voltage	15W	25W
	5V	30	38
5V	12V	36	42
50	±12V	39	39
	±15V	38	40
	5V	28	36
12V	12V	34	42
120	±12V	36	43
	±15V	35	45
	5V	31	32
24V	12V	38	38
24 V	±12V	34	36
	±15V	27	35
	5V	21	28
48V	12V	23	25
101	±12V	24	31
	±15V	26	31

6 Input Voltage/ Current Range

- When a non-regulated source is used as a front end, make sure that the voltage fluctuation together with the ripple voltage will not exceed the input voltage range.
- Select the converter that is able to handle the start-up current (lp).

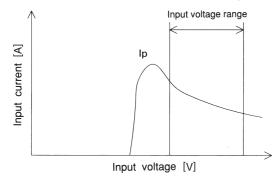


Fig.6.1 Input current characteristics

7 Cleaning

Cleaning agents :

No.	Classification	Cleanig agents
1	Water type	Pine Alpha ST-100S(ARAKAWA CHEMICAL CO.)
2		Clean Through 750H(KAO Corporation)
1 2		IDA I
4		Asahiklin AK-225AES(ASAHI GLASS CO.)

- Cleaning period : The total time of varnishing, ultrasonic wave and vaper should be within 2 minutes. In case of ultrasonic wave cleaning, the ultrasonic should be less than 15kw/m³. During cleaning to drying (the condition that cleaning liquid is soaked into the ink of name plate), do not touch on the surface of name plate.
- ■After cleaning, dry them enough.

8 Soldering

- ■Flow soldering : 260°C less than 15 seconds.
- ■Soldering iron : 450°C less than 5 seconds.

9 Input/Output Pin

- When too much stress is applied on the input/output pins of the unit, the internal connection may be weakened. As below Fig. 9.1, avoid applying stress of more than 19.6N (2kgf) on the pins horizontally and more than 39.2N (4kgf) vertically.
- The input/output pins are soldered on PCB internally, therefore, do not pull or bend them with abnormal forces.
- When additional stress is expected to be put on the input/output pins because of vibration or impacts, fix the unit on PCB (using silicone rubber or fixing fittings) to reduce the stress onto the input/output pins.

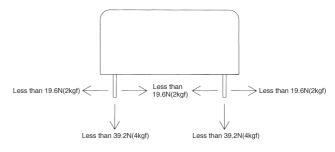


Fig.9.1 Stress onto the pins

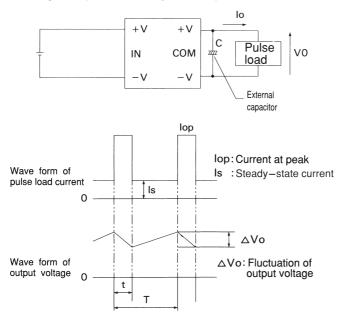


1

ZU15 · ZU25

10 Peak Current (Pulse Load)

It is possible to supply the pulse current for the pulse load by connecting the capacitor externally at the output side.



The average current lav of output is shown in below formula.

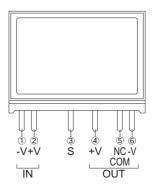
$$lav = ls + \frac{(lop - ls) t}{T}$$

The required electrolytic capacitor C is found by below formula.

$$C = \frac{(lop - lav) t}{\Delta Vo}$$

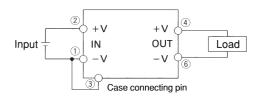
Pin Connection

ZT1R5 · ZT3

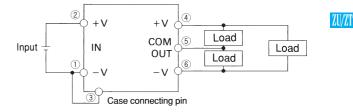


	No.	Pin connection	Function		
Γ	1	-DC INPUT	-Side of input voltage		
	2	+DC INPUT	+Side of input voltage		
	3	Case Connecting Pin	If connected to -side of input, the case potential can be fixed and the value of radiation noise can be reduced.		
	4	+DC OUTPUT	+Side of output voltage		
	(5)	NC (Single output)	No Connection		
9	9	COM (Dual output)	GND of output voltage (Only applicable for Dual output)		
	6	-DC OUTPUT	-Side of output voltage		

Single Output



•Dual (±) Output



•Case Connectiong Pin

Case connecting pin is available. By connecting the pin to -side of input, the radiation noise from main body can be reduced.

2 Function

2.1 Input voltage

If the wrong input is applied, the unit will not operate properly and/or may be damaged.

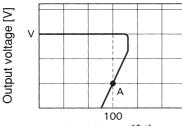
ZT1R5·ZT3

2.2 Overcurrent protection

Overcurrent protection circuit is built-in and comes into effect at over 105% of the rated current.

Overcurrent protection prevents the unit from short circuit and over current condition of less than 20 sec. The unit automatically recovers when the fault condition is cleared.

The power supply which has a current foldback characteristics may not start up when connected to nonlinear load such as lamp, motor or constant current load. See the characteristics below.





: Load characteristics of power supply

-----: Characteristics of load (lamp, motor, constant current load, etc.) Note: In case of nonlinear load, the output is locked out at A point.

Fig.2.1 Current foldback characteristics

2.3 Isolation

For a receiving inspection, such as Hi-Pot test, gradually increase (decrease) the voltage for the start (shut down). Avoid using Hi-Pot tester with the timer because it may generate voltage a few times higher than the applied voltage, at ON/OFF of a timer.

3 Wiring to Input/ **Output Pin**

- Input filter is built-in. A capacitor Ci, if installed near the input terminal, will lower the input conducted noise from converter due to the formation of the π type filter.
- When the distance from the DC line to the unit is greatly extended, it makes the input feedback noise much higher and the input voltage several times higher than the normal level when turned ON. If this happens, the output power also becomes unstable. In order to prevent the unit form failing in this way; please connect Ci to the input terminal. In addition, when the filter with "L" is used, please Ci to the input terminal.

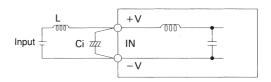


Fig.3.1 Connecting method of capacitor at input terminal

Capacity of external capacitor at input terminal: Ci [µF]

Model	ZTS1R5	ZTS3
Input voltage(V)	ZTW1R5	ZTW3
5	100	220
12	47	100
24	33	47
48	10	22

To lower the output ripple voltage further, install an external capacitor Co at output terminal as shown below.

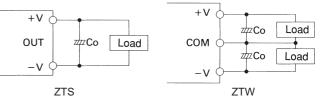


Fig.3.2 Connecting method of external capacitor at output terminal

Capacity of external capacitor at output terminal: Co [µF]

Model	ZTS1R5	ZTS3
Output voltage(V)	ZTW1R5	ZTW3
5	100	220
12	100	100
15	100	100

When the distance between load and DC output is long, please install capacitor at load as shown below.

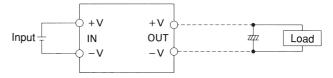


Fig.3.3 Connection method of capacitor at load

Reverse input voltage protection

Avoid the reverse polarity input voltage. It will damage the power supply.

It is possible to protect the unit from the reverse input voltage by installing an external diode as shown in Fig.3.4.

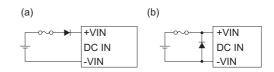


Fig.3.4 Reverse input voltage protection

ZU/ZT



ZT1R5 · ZT3

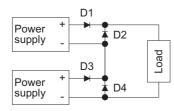
4 Series Operation and **Parallel Operation**

4.1 Series operation

Series operation is available by connecting the outputs of two or more power supplies, as shown below. Output currents in series connection should be lower than the lowest rated current in each unit.

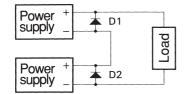
But at series operation with same output voltage, diode is not required to attach even if at (a).

(a) When the output voltage is less than 5V.



D1 - D4: Please use Schottky Barrier Diode.

(b) When the output voltage is more than 12V.

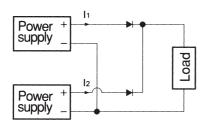


D1, D2: Please use Schottky Barrier Diode.

4.2 Parallel redundancy operation

Parallel redundancy operation is available by connecting the units as shown below.

I1, I2 \leq the rated current value



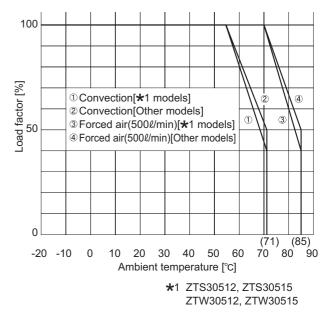
5 Assembling and Installation Method

5.1 Installation method

The unit can be mounted in any direction. Install the device, with proper intervals to allow enough air ventilation.

5.2 Derating

Ambient temperature around each power supply should not exceed the temperature range shown in derating curve.



6 Input Voltage/ **Current Range**

When a non-regulated source is used as a front end, make sure that the voltage fluctuation together with the ripple voltage will not exceed the input voltage range.

Select the converter that is able to handle the start-up current (lp).

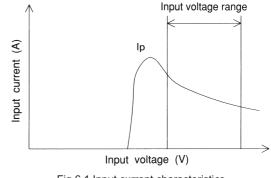


Fig.6.1 Input current characteristics

ZT1R5 · ZT3

7 Cleaning

COSEL

Cleaning is possible by below listed conditions.

Cleaning method							
No.	Classification	Cleaning agents					
1	Water type		CHEMICAL CO.)				
2	water type	Clean Through 750H (KAO Corporation)					
3	Solvent type	IPA					
4	Solvent type	Asahiklin AK–225AES (ASAHI GLASS CO.)					
No.	Cleaning method		Liquid Temp.	Period			
1	Varnishing or Ultra		Less than	Within 5			
2	sonic wave		60°C	minutes			
3	Varnishing,Ultra sonic wave, Vapor		_	Within 2			
4				minutes			

During cleaning to drying (the condition that cleaning liquid is soaked into the ink of name plate), do not touch on the surface of name plate.

■After cleaning, dry them enough.

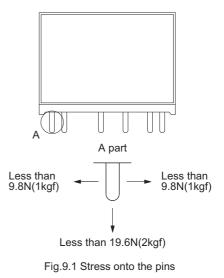
8 Soldering

Flow soldering : 260°C less than 15 seconds.Soldering iron : 450°C less than 5 seconds.

9 Input/Output Pin

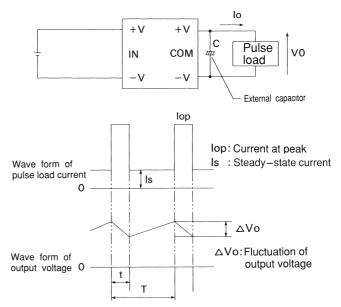
When too much stress is applied on the input/output pins of the unit, the internal connection may be weakened. As below Fig.9.1, avoid applying stress of more than 9.8N (1kgf) on the pins horizontally and more than 19.6N (2kgf) vertically.

When additional stress is expected to be put on the input/output pins because of vibration or impacts, fix the unit on PCB (using silicone rubber or fixing fittings) to reduce the stress onto the input/output pins.



10 Peak Current (Pulse Load)

It is possible to supply the pulse current for the pulse load by connecting the capacitor externally at the output side.



The average current lav of output is shown in below formula.

$$lav = ls + \frac{(lop - ls) t}{T}$$

The required electrolytic capacitor C is found by below formula.

$$C = \frac{(lop - lav)t}{\Delta Vo}$$

ZU/ZT